

Parallel grippers HGPM, micro

FESTO



Key features

At a glance

- Compact, handy designs
- With open or closed gripper jaws
- Versatile thanks to externally adaptable gripper fingers
- Wide range of options for mounting on drives
- With stroke compensation after installation
- Mounting options:
 - Clamping spigot
 - Flange mounting



Note

Engineering software

Gripper selection

→ www.festo.com

Variants

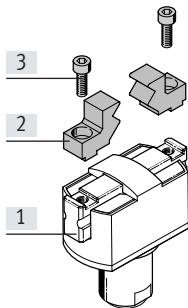
With stroke compensation

With clamping spigot

With flange mounting



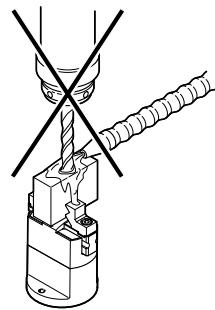
Mounting options for external gripper fingers (customer-specific)



- [1] Parallel gripper
- [2] External gripper fingers
- [3] Retaining screws



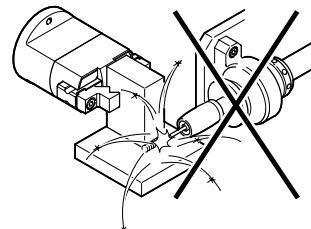
These grippers are not suitable for the following or similar applications:



- Machining
- Aggressive media



- Grinding dust



- Welding spatter

Key features

Mounting options

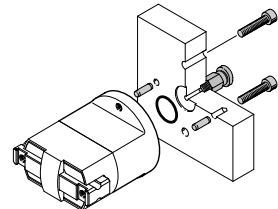
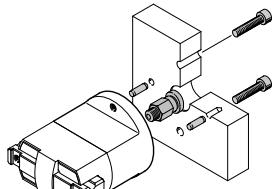
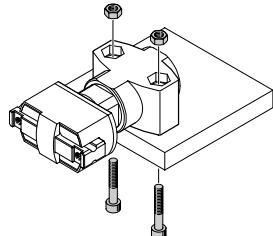
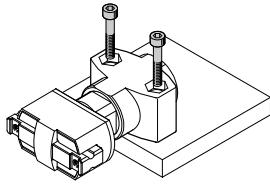
With through-holes

With through-holes, screws and retaining nuts

With flange mounting, screws and cylindrical pins

Direct air supply

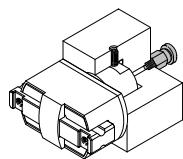
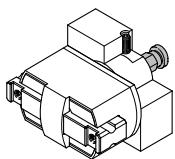
Integrated air supply



With threaded pin

Direct air supply

Integrated air supply



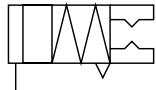
Type codes

001	Series	
HGPM	Parallel gripper, micro	
002	Size	
8	8	
12	12	

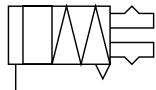
003	Gripper function	
EO	Single-acting, open	
EZ	Single-acting, closed	
004	Mounting method	
G6	Flange with stroke compensation	
G8	Clamping shaft	
G9	Flange	

Data sheet

Single-acting
with open gripper jaws
HGPM-...-EO-G...



with closed gripper jaws
HGPM-...-EZ-G...



- - Size
8 ... 12 mm
- - Total stroke
4 ... 6 mm



General technical data

Size	8	12
Design	Sloping surface	
Mode of operation	Single-acting	
Gripper function	Parallel	
Number of gripper jaws	2	
Max. weight force per external gripper finger ¹⁾	[N]	0.05 0.15
Resetting force ²⁾		
Gripper jaws open	[N]	1.5 5
Gripper jaws closed	[N]	2 6.5
Stroke per gripper jaw	[mm]	2 3
Pneumatic connection		M3
Repetition accuracy ^{3) 4)}	[mm]	< 0.05
Max. interchangeability	[mm]	0.4
Max. operating frequency	[Hz]	4
Centring precision ⁴⁾	[mm]	< Ø 0.15 (only valid for HGPM-...-G8 and HGPM-...-G9)
Position sensing		None
Type of mounting		
HGPM-...-E-G6		With through-hole
HGPM-...-E-G8		Clamped
HGPM-...-E-G9		With female thread and locating hole

1) Applies to unthrottled operation

2) Spring resetting force between the jaws

3) Under constant exposure to operating conditions, end-position drift occurs in the direction of movement of the gripper jaws, at 100 consecutive strokes

4) The indicated values are only valid when gripping with compressed air, not with spring force

Data sheet

Operating and environmental conditions		
Min. operating pressure	[bar]	4
Max. operating pressure	[bar]	8
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Note on the operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)	
Ambient temperature	[°C]	+5 ... +60
Corrosion resistance class CRC ¹⁾	1	

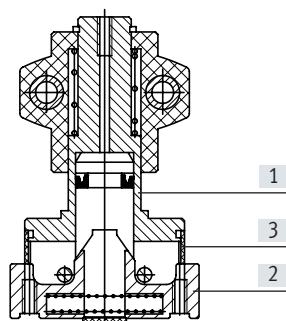
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Weight [g]		
Size	8	12
With stroke compensation	19	62
With clamping spigot	11	41
With flange mounting	18	62

Materials

Sectional view

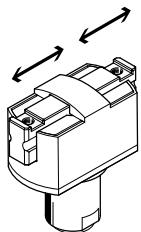


Parallel gripper

[1] Housing	Anodised aluminium
[2] Gripper jaws	Stainless steel
[3] Cover cap	Polyacetal
– Note on materials	Free of copper and PTFE
	RoHS-compliant

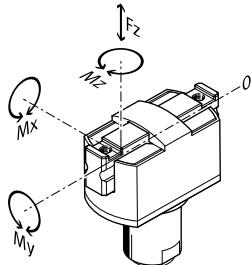
Data sheet

Gripping force [N] at 6 bar



Size	8	12		
	HGPM-...EO-...	HGPM-...EZ-...	HGPM-...EO-...	HGPM-...EZ-...
Gripping force per gripper jaw				
Opening	-	8	-	17.5
Closing	8	-	13.5	-
Total gripping force				
Opening	-	16	-	35
Closing	16	-	27	-

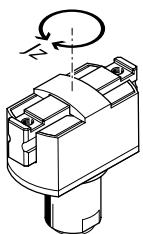
Characteristic load values per gripper jaw



The indicated permissible forces and torques apply to a single gripper jaw. The indicated values include the lever arm, additional weight forces caused by the workpiece or external gripper fingers, as well as forces which occur during movement. The zero co-ordinate line (gripper jaw guide groove) must be taken into consideration for the calculation of torques.

Size	8	12
Max. permissible force F_Z [N]	10	30
Max. permissible torque M_X [Nm]	0.15	0.5
Max. permissible torque M_Y [Nm]	0.15	0.5
Max. permissible torque M_Z [Nm]	0.15	0.5

Data sheet

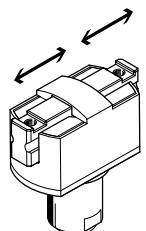
Mass moments of inertia [$\text{kgm}^2 \times 10^{-4}$]

Mass moment of inertia [$\text{kgm}^2 \times 10^{-4}$]
for parallel grippers in relation to the
central axis, without external gripper
fingers, without load.

Size	8	12
With stroke compensation	0.00922	0.06674
With clamping spigot	0.00573	0.04252
With flange mounting	0.01712	0.07939

Opening and closing times [ms] at 6 bar

Without external gripper fingers

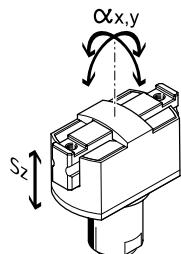


The indicated opening and closing times [ms] have been measured at room temperature and 6 bar operating pressure with a vertically mounted gripper and without additional gripper fingers. The moving mass is increased if external gripper fingers are attached. This means that kinetic energy is also increased, as this is determined by the mass of the gripper fingers and velocity. If permissible kinetic energy is exceeded, various parts of the gripper may be damaged. This occurs when the moving mass reaches the end-position and the cushioning is only able to partially convert the kinetic energy into potential energy and heat energy. It thus becomes apparent that the indicated max. permissible weight force of the external gripper fingers must be checked and maintained.

Size	8	12
HGPM-...EO-...	Opening 4.9	11
	Closing 2.3	3.7
HGPM-...EZ-...	Opening 1.9	3
	Closing 4.1	8.3

Gripper jaw backlash

Without external gripper fingers

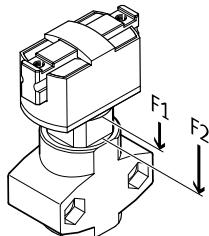


With parallel grippers, backlash occurs between the gripper jaws and the guide element due to the plain-bearing guide. The backlash values listed in the table have been calculated based on the traditional cumulative tolerance method and usually do not occur with mounted grippers.

Size	8	12
Gripper jaw backlash s_z [mm]	< 0.03	
Gripper jaw angular backlash $\alpha_{x,y}$ [°]	< 0.5	

Data sheet

Spring displacement forces [N]



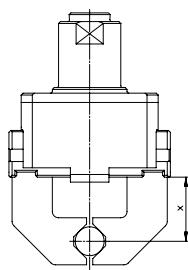
Theoretical actuating force due to stroke compensation for the design variant with stroke compensation.

Size	8	12
Spring displacement forces F_1	4	10
Spring displacement forces F_2	6	23

Gripping force F_H per gripper jaw as a function of operating pressure and lever arm x

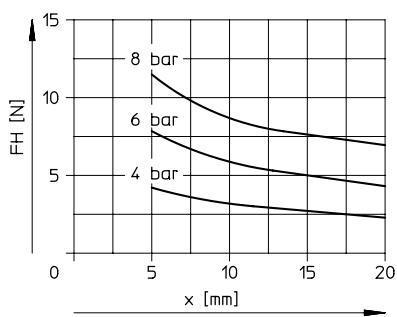
External and internal gripping (closing and opening)

Gripping forces as a function of operating pressure and lever arm can be determined for the various sizes using the following graphs.

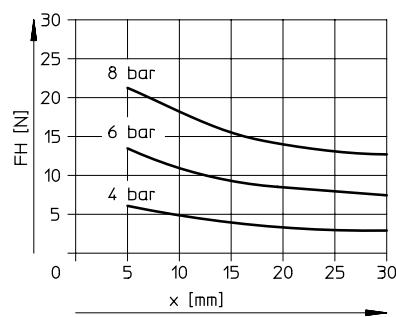


EO = External gripping (closing)
EZ = Internal gripping (opening)

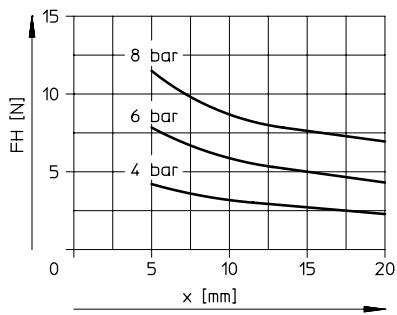
HGPM-08-EO...



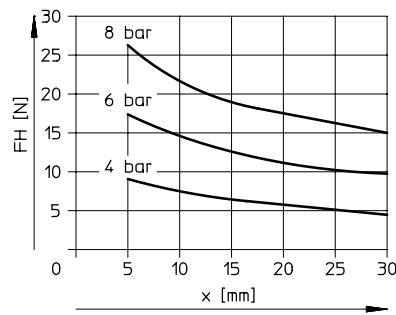
HGPM-08-EZ...



HGPM-12-EO...



HGPM-12-EZ...

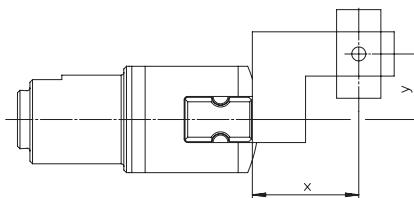


Data sheet

Gripping force F_H per gripper jaw at 6 bar as a function of lever arm x and eccentricity y

External and internal gripping (closing and opening)

Gripping forces at 6 bar dependent on eccentric application of force and the maximum permissible off-centre point of force application can be determined for the various sizes using the following graphs.



Calculation example

Assuming:

HGPM-12-EZ...

Lever arm x = 10 mm

Eccentricity y = 11 mm

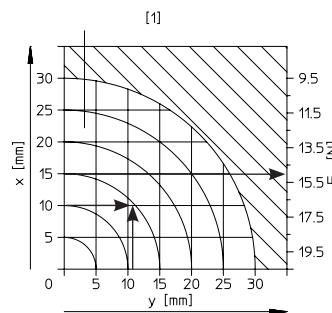
To be calculated:

Gripping force at 6 bar

Procedure:

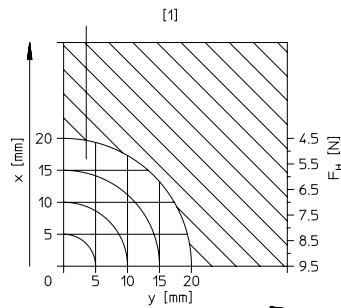
- Determine the intersection xy between lever arm x and eccentricity y in the graph for HGPM-12-EZ
- Draw an arc (with centre at origin) through the intersection xy
- Determine the intersection between the arc and X-axis
- Read the gripping force

Result:
gripping force = approx. 15 N

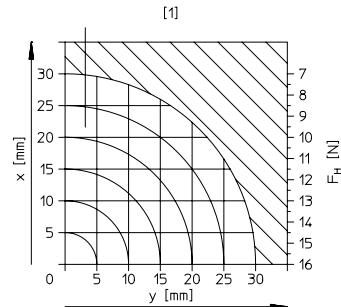


[1] Recommended range

HGPM-08-EO-...



HGPM-12-EO-...

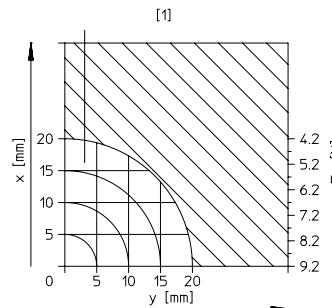


EO = External gripping (closing)

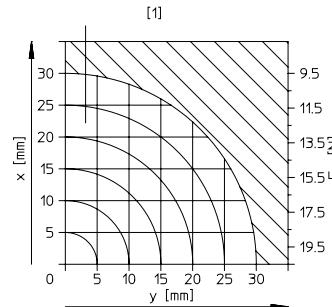
EZ = Internal gripping (opening)

[1] = Recommended range

HGPM-08-EZ-...



HGPM-12-EZ-...

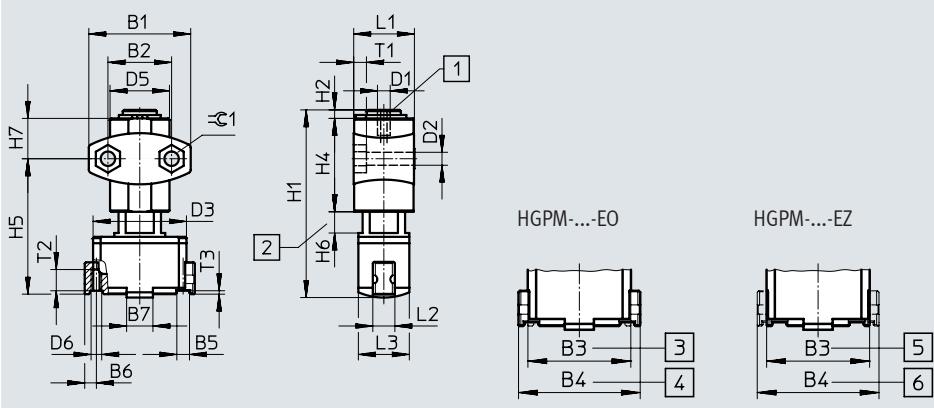


Data sheet

Dimensions

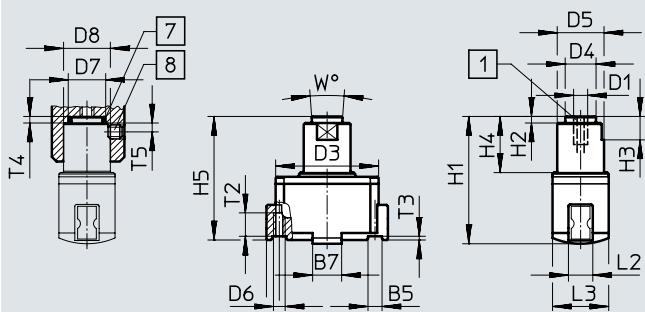
With stroke compensation – HGPM-...-E...-G6

Download CAD data → www.festo.com



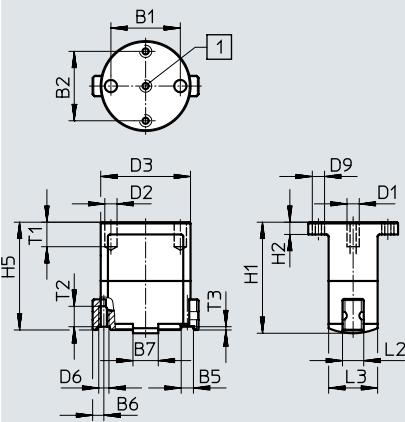
- [1] Supply port
- [2] Stroke compensation
- [3] Closed
- [4] Open (initial position)
- [5] Closed (initial position)
- [6] Open

With clamping spigot – HGPM-...-E...-G8



- [1] Supply port
- [7] O-ring:
HGPM-08: 6x1
HGPM-12: 10x1
(not included in the scope of delivery)
- [8] Threaded pin M3x3 DIN 913
(not included in the scope of delivery)

With flange mounting – HGPM-...-E...-G9



- [1] Supply port

Data sheet

Type	B1	B2	B3	B4	B5	B6	B7	D1	D2	D3
			±0.3	±0.3	+0.05/+0.02	+0.19/-0.23	±0.1	Ø	Ø	Ø
HGPM-08-EO-G6	24 ±0.1	15 ±0.25	22	26	3	2.75	6.2	M3	3.4 +0.2	22
HGPM-08-EZ-G6										
HGPM-12-EO-G6	35 ±0.1	24 ±0.25	33	39	4	4	9	M3	4.5 +0.2	33
HGPM-12-EZ-G6										
HGPM-08-EO-G8	—	—	22	26	3	2.75	6.2	M3	—	22
HGPM-08-EZ-G8										
HGPM-12-EO-G8	—	—	33	39	4	4	9	M3	—	33
HGPM-12-EZ-G8										
HGPM-08-EO-G9	17 ±0.02	17 ±0.1	22	26	3	2.75	6.2	M3	3 F8	22
HGPM-08-EZ-G9										
HGPM-12-EO-G9	27 ±0.02	27 ±0.1	33	39	4	4	9	M3	3 F8	33
HGPM-12-EZ-G9										

Type	D4 Ø ±0.1	D5 Ø	D6	D7 Ø +0.1	D8 Ø +0.1	D9	H1 ±0.3	H2	H3	H4	H5
HGPM-08-EO-G6	—	15 ±0.5	M2.5	—	—	—	44.2	2 +0.1/-0.3	—	22 ±0.3	32.4 +0.8/-0.65
HGPM-08-EZ-G6											
HGPM-12-EO-G6	—	22 ±0.5	M3	—	—	—	63	3 +0.2/-0.3	—	29 ±0.3	46.65 +0.9/-0.7
HGPM-12-EZ-G6											
HGPM-08-EO-G8	6.6	10 h8	M2.5	8	10	—	27.2	1.4 —0.1	5	12 ±0.1	26.9 +0.2/-0.25
HGPM-08-EZ-G8											
HGPM-12-EO-G8	10.6	15 h8	M3	12	15	—	41	1.4 —0.1	7 ±0.1	18 ±0.1	40.15 +0.2/-0.25
HGPM-12-EZ-G8											
HGPM-08-EO-G9	—	—	M2.5	—	—	M3	27.2	3 ±0.2	—	—	26.9 +0.2/-0.25
HGPM-08-EZ-G9											
HGPM-12-EO-G9	—	—	M3	—	—	M3	41	5 ±0.2	—	—	40.15 +0.2/-0.25
HGPM-12-EZ-G9											

Type	H6 +0.7/-0.2	H7 ±0.3	L1 +0.1/-0.3	L2 —0.1	L3 ±0.1	T1	T2 ¹⁾	T3	W	=G1
HGPM-08-EO-G6	0 ... 5	9.5	14.3	5	12	3 —0.2	4	0.8	—	5.7
HGPM-08-EZ-G6										
HGPM-12-EO-G6	0 ... 8	12.5	20.35	7	18	4 —0.2	6	1	—	7.5
HGPM-12-EZ-G6										
HGPM-08-EO-G8	—	—	—	5	12	—	4	0.8	8°	—
HGPM-08-EZ-G8										
HGPM-12-EO-G8	—	—	—	7	18	—	6	1	8°	—
HGPM-12-EZ-G8										
HGPM-08-EO-G9	—	—	—	5	12	min. 6	4	0.8	—	—
HGPM-08-EZ-G9										
HGPM-12-EO-G9	—	—	—	7	18	min. 6	6	1	—	—
HGPM-12-EZ-G9										

1) Do not exceed max. thread screw-in depth

Ordering data	Size [mm]	Mounting variants		With stroke compensation		With clamping spigot		With flange mounting	
		Part no.	Type	Part no.	Type	Part no.	Type	Part no.	Type
Gripper jaws open	8	197559	HGPM-08-EO-G6	197560	HGPM-08-EO-G8	197561	HGPM-08-EO-G9		
	12	197565	HGPM-12-EO-G6	197566	HGPM-12-EO-G8	197567	HGPM-12-EO-G9		
Gripper jaws closed	8	197562	HGPM-08-EZ-G6	197563	HGPM-08-EZ-G8	197564	HGPM-08-EZ-G9		
	12	197568	HGPM-12-EZ-G6	197569	HGPM-12-EZ-G8	197570	HGPM-12-EZ-G9		

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1 Festo Inc.

5300 Explorer Drive
Mississauga, ON L4W 5G4
Canada

Festo Customer Interaction Center

Tel: 1 877 463 3786
Fax: 1 877 393 3786
Email: customer.service.ca@festo.com

2 Festo Pneumatic

Av. Ceylán 3,
Col. Tequesquínáhuac
54020 Tlalnepantla,
Estado de México

Multinational Contact Center

01 800 337 8669
ventas.mexico@festo.com

3 Festo Corporation

1377 Motor Parkway
Suite 310
Islandia, NY 11749

Festo Customer Interaction Center

1 800 993 3786
1 800 963 3786
customer.service.us@festo.com

4 Regional Service Center

7777 Columbia Road
Mason, OH 45040

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